



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-689-021
Job Sheet 168423



Ship. DEC 12

Part No: D350-689-021

Job Qty: 1 ea

Part Name: Dual High-Back Seat Installation - Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Note: DWG REV C SHEET 36 IPP Rev:A 08-12-23 new issue DD verified by: LL 08.12.24 IPP Rev:B chg002 DD
10.02.12 verified by:JLM IPP Rev:C chg004 DD 11.09.28 verified by:JLM IPP Rev:D 12.01.12 now @ CHG005
(ecn12-501) DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/8/17	0.00	0.00	Start Up Stores/Pkg-1		Smf
110	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging1		Smf
120	QC	1 pcs		12/8/17	0.00	0.00	QC4		AD
125	DC	1 pcs		12/8/17	0.00	0.00	DC		AD
130	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging3		AD
140	QC21-FG	1 Ea		12/8/17	0.00	0.00	QC21		AD DEC 2 1 2017

Part Op 125 - Photocopy bluefile and create labels per PPP D350-689-021 CHG006
Descriptions: 130 - Identify and pack for shipping as per PPP D350-689-021

Fg099

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3018-1 502S692	1 ✓	3	0	0
	D3019-1 502S694	1 ✓	2	0	0
	D350-689-023 502S631	1 ✓	1	0	0
	D350-689-043 502S6219	1 ✓	1	0	0
	AD 12.11 502S681 502S681	1 ✓			

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																											
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Date : _____		QTY Effective : _____		MRB (QS1042) Approval																																											
Description		Disposition																																													
Job No: 168423 Mtg Date: 12/20/17 Start up Operation D350-689-021 Change No: Revision: PART NO: Compatible Dual High-Back Seat Installation - Energy Attenuating Seat DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Completed By																																													
		Lead hand / Supervisor Approval Verification																																													
		QC / QA Coordinator Approval																																													
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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X					D350-689-013	FLOOR PROVISIONS KIT
		X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
		1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
				1	1	D3018-1	SEAT CUSHION
				1	1	D3019-1	BACK CUSHION
	1					D3025-1	BEAM
	1					D3026-1	CHANNEL
	1					D3027-1	CLIP
	1					D3027-3	CLIP
	1					D3027-5	CLIP
	4		4			D3027-7	CLIP
				4		D3028-1	STUD
				2		D3029-1	SPRING
				2		D3030-1	LOCK
	1					D3032-1	SPACER
	2					D3033-1	SEAT TRACK
	1					D3234-1	DOUBLER
	2					D3234-5	SPACER
					2	D3808-041	SEAT RAIL ASSEMBLY
					4	D3809-1	SLIDING BLOCK
			1			D3811-041	SEAT TRACK ASSEMBLY
	1		1			D4575-1	BEAM
	1		1			D4575-3	DOUBLER
				1	1	D4671-1	ARMREST CUSHION
				1	1	D5162-041	SEAT STRUCTURE ASSEMBLY
	52					MS20470AD4	RIVET
			9			MS21042L3	NUT (OR MS21042-3)
	12					MS21059L3	NUTPLATE
	2					MS24693-S273	SCREW
					8	MS24694-S3	SCREW
			9			MS24694-S50	SCREW
					4	MS24694-S148	SCREW
	6					MS27039-1-10	SCREW
	6					NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)